Serial No.: 10/721,890

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## IN THE ABSTRACT:

Applicants have provided herewith a replacement abstract on a separate sheet. The original abstract has been amended as follows:

## --Abstract

The invention relates to a A paste unit and method of glue metering therein for a bottom guide device for star seal bottom bags, which are formed from tube sections, for gluing of bottom warps or star seal bottom bags. The paste unit includes, and has at least the following characteristics:

a glue reservoir (4), and/or a glue source, a metering roller (3), which is connected with the glue reservoir (4), a glue application roller (2), which may be connected to the glue reservoir (4) or the glue source, and a making roller (1), which is connected to the glue application roller (2), and which transfers glue (7) from the application this roller (2) to the bottom warps or the star seal bottoms. Drive means are mechanisms assigned to the above listed rollers (1, 2, 3). The paste unit of the bottom guide device described above is characterized in that enable the circumference speed of the glue application roller (2) and of the making roller (1) can to be adjusted independently of one another.

<del>(Figure 1)</del>--